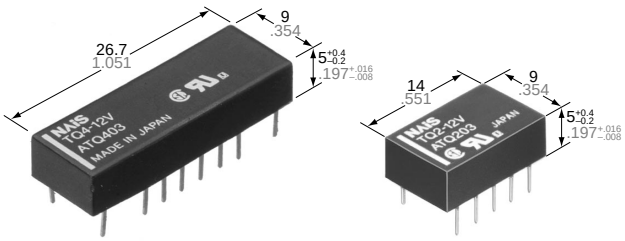
NAiS

LOW PROFILE
2 FORM C RELAY

TQ-RELAYS



mm inch

FEATURES

- **High sensitivity:**
  2 Form C: 140 mW power consumption (single side stable type)
  4 Form C: 280 mW power consumption (single side stable type)
- **Surge voltage withstand: 1500 V FCC Part 68**
- **Sealed construction allows automatic washing**
- **Self-clinching terminal also available**
- **M.B.B. contact types available**

SPECIFICATIONS

Contact

			Standard (B.B.M) type		M.B.B.type
Arrangement			2 Form C	4 Form C	2 Form D
Initial contact resistance, max. (By voltage drop 6 V DC 1A)			50 mΩ		
Contact material			Gold-clad silver		
Rating	Nominal switching capacity (resistive load)		1 A 30 V DC 0.5 A 125 V AC		1 A 30 V DC
	Max. switching power (resistive load)		30 W, 62.5 V A		30 W
	Max. switching voltage		110 V DC, 125 V AC		110 V DC
	Max. switching current		1 A		
	Min. switching capacity ※1		10 µA 10 mV DC		
Nominal operating power	Single side stable		140 mW (3 to 12 V DC) 200 mW (24 V DC) 300 mW (48 V DC)	280 mW (3 to 24 V DC) 400 mW (48 V DC)	200 mW
	1 coil latching		100 mW (3 to 12 V DC) 150 mW (24 V DC)	200 mW	—
	2 coil latching		200 mW (3 to 12 V DC) 300 mW (24 V DC)	400 mW	—
Expected life (min. operations)	Mechanical (at 180 cpm)		10^8		10^7
	Electrical (at 20 cpm) (1 A 30 V DC resistive)	1 A 30 V DC resistive	2×10^5		10^5
		0.5 A 125 V AC resistive	10^5		—

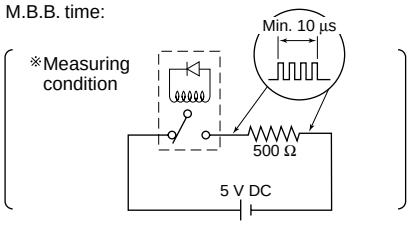
Note:
※1 This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the actual load.

Remarks
* Specifications will vary with foreign standards certification ratings.
*1 Measurement at same location as "Initial breakdown voltage" section.
*2 By resistive method, nominal voltage applied to the coil; contact carrying current: 1 A.
*3 Nominal voltage applied to the coil, excluding contact bounce time.
*4 Nominal voltage applied to the coil, excluding contact bounce time without diode.
*5 Half-wave pulse of sine wave: 11 ms; detection time: 10 µs.
*6 Half-wave pulse of sine wave: 6 ms.
*7 Detection time: 10 µs.

Characteristics

		Standard (B.B.M) type	M.B.B.type
Initial insulation resistance*1		Min. 1,000 MΩ (at 500 V DC)	
Initial breakdown voltage	Between open contacts	750 Vrms for 1 min. (Detection current: 10 mA)	300 Vrms for 1 min. (Detection current: 10 mA)
	Between contact and coil	1,000 Vrms for 1 min. (Detection current: 10 mA)	
	Between contact sets	1,000 Vrms for 1 min. (Detection current: 10 mA)	
FCC surge voltage between open contacts		1,500 V	
Operate time [Set time]*3 (at 20°C)		Max. 3 ms (Approx. 2 ms) [Max. 3 ms (Approx. 2 ms)]	
Release time [Reset time]*4 (at 20°C)		Max. 3 ms (Approx. 1 ms) [Max. 3 ms (Approx. 2 ms)]	
M.B.B. time*8		—	Min. 10 µs.
Temperature rise*2 (at 20°C)		Max. 50°C	
Shock resistance	Functional*5	Min. 490 m/s² {50G}	
	Destructive*6	Min. 980 m/s² {100G}	
Vibration resistance	Functional*7	176.4 m/s² {18G}, 10 to 55 Hz at double amplitude of 3 mm	
	Destructive	294 m/s² {30G}, 10 to 55 Hz at double amplitude of 5 mm	
Conditions for operation, transport and storage*9 (Not freezing and condensing at low temperature)	Ambient temperature	–40°C to +70°C –40°F to +158°F	–40°C to +50°C –40°F to +122°F
	Humidity	5 to 85% R.H.	
Unit weight	2 Form C:	Approx. 1.5 g .053 oz	
	4 Form C:	Approx. 3 g .106 oz.	—

*8 M.B.B. time:



*9 Refer to 4. Conditions for operation, transport and storage mentioned in Cautions for use (Page 178).

ORDERING INFORMATION

EX. TQ [2] [H] — [L2] — [2M] — [3V]

Contact arrangement	Terminal shape	Operating function	MBB function	Coil voltage (DC)
2: 2 Form C 4: 4 Form C	Nil: Standard PC board terminal H: Self-clinching terminal	Nil: Single side stable L: 1 coil latching L2: 2 coil latching	Nil: Standard (B.B.M.) type 2M: 2M.B.B. type	3, 4.5, 5, 6, 9, 12, 24, 48* V

*48 V coil type: Single side stable only

Notes: 1. AgPd stationary contact types available for high resistance against contact sticking. When ordering, please add suffix "–3" like TQ2-12V-3.
2. M.B.B. contact types are available only for TQ2 type.

TYPES AND COIL DATA (at 20°C 68°F)

1. Standard (B.B.M.) type

2 Form C type

1. Single side stable

Part No.		Nominal voltage, V DC	Pick-up voltage, V DC (max.)	Drop-out voltage, V DC (min.)	Nominal operating current, mA (±10%)	Coil resistance, Ω (±10%)	Nominal operating power, mW	Max. allowable voltage, V DC
Standard PC board terminal	Self-clinching terminal							
TQ2-3 V	TQ2H-3 V	3	2.25	0.3	46.7	64.3	140	4.5
TQ2-4.5 V	TQ2H-4.5 V	4.5	3.38	0.45	31.1	144.6	140	6.7
TQ2-5 V	TQ2H-5 V	5	3.75	0.5	28.1	178	140	7.5
TQ2-6 V	TQ2H-6 V	6	4.5	0.6	23.3	257	140	9
TQ2-9 V	TQ2H-9 V	9	6.75	0.9	15.5	579	140	13.5
TQ2-12 V	TQ2H-12 V	12	9	1.2	11.7	1,028	140	18
TQ2-24 V	TQ2H-24 V	24	18	2.4	8.3	2,880	200	36
TQ2-48 V	TQ2H-48 V	48	36	4.8	6.25	7,680	300	57.6

2. 1 Coil latching

Part No.		Nominal voltage, V DC	Set voltage, V DC (max.)	Reset voltage, V DC (min.)	Nominal operating current, mA (±10%)	Coil resistance, Ω (±10%)	Nominal operating power, mW	Max. allowable voltage, V DC
Standard PC board terminal	Self-clinching terminal							
TQ2-L-3 V	TQ2H-L-3 V	3	2.25	2.25	33.3	90	100	4.5
TQ2-L-4.5 V	TQ2H-L-4.5 V	4.5	3.38	3.38	22.2	202.5	100	6.7
TQ2-L-5 V	TQ2H-L-5 V	5	3.75	3.75	20	250	100	7.5
TQ2-L-6 V	TQ2H-L-6 V	6	4.5	4.5	16.7	360	100	9
TQ2-L-9 V	TQ2H-L-9 V	9	6.75	6.75	11.1	810	100	13.5
TQ2-L-12 V	TQ2H-L-12 V	12	9	9	8.3	1,440	100	18
TQ2-L-24 V	TQ2H-L-24 V	24	18	18	6.3	3,840	150	36

3. 2 Coil latching

Part No.		Nominal voltage, V DC	Set voltage, V DC (max.)	Reset voltage, V DC (min.)	Nominal operating current, mA (±10%)	Coil resistance, Ω (±10%)	Nominal operating power, mW	Max. allowable voltage, V DC
Standard PC board terminal	Self-clinching terminal							
TQ2-L2-3 V	TQ2H-L2-3 V	3	2.25	2.25	66.7	45	200	4.5
TQ2-L2-4.5 V	TQ2H-L2-4.5 V	4.5	3.38	3.38	44.4	101.2	200	6.7
TQ2-L2-5 V	TQ2H-L2-5 V	5	3.75	3.75	40	125	200	7.5
TQ2-L2-6 V	TQ2H-L2-6 V	6	4.5	4.5	33.3	180	200	9
TQ2-L2-9 V	TQ2H-L2-9 V	9	6.75	6.75	22.2	405	200	13.5
TQ2-L2-12 V	TQ2H-L2-12 V	12	9	9	16.7	720	200	18
TQ2-L2-24 V	TQ2H-L2-24 V	24	18	18	12.5	1,920	300	28.8

Notes: 1. Specified value of the pick-up, drop-out, set and reset voltage is with the condition of square wave coil pulse.
2. Standard packing: Tube: 50 pcs.; Case: 1,000 pcs.
3. In case of 5 V transistor drive circuit, it is recommend to use 4.5 V type relay.
4. AgPd stationary contact types available for high resistance against contact sticking. When ordering, please add suffix "–3" like TQ2-12V-3.

4 Form C type

1. Single side stable

Part No.		Nominal voltage, V DC	Pick-up voltage, V DC (max.)	Drop-out voltage, V DC (min.)	Nominal operating current, mA (±10%)	Coil resistance, Ω (±10%)	Nominal operating power, mW	Max. allowable voltage, V DC
Standard PC board terminal	Self-clinching terminal							
TQ4-3 V	TQ4H-3 V	3	2.25	0.3	93.8	32	280	4.5
TQ4-4.5 V	TQ4H-4.5 V	4.5	3.38	0.45	62.2	72.3	280	6.7
TQ4-5 V	TQ4H-5 V	5	3.75	0.5	56.2	89	280	7.5
TQ4-6 V	TQ4H-6 V	6	4.5	0.6	46.5	129	280	9
TQ4-9 V	TQ4H-9 V	9	6.75	0.9	31.1	289	280	13.5
TQ4-12 V	TQ4H-12 V	12	9	1.2	23.3	514	280	18
TQ4-24 V	TQ4H-24 V	24	18	2.4	11.7	2,056	280	36
TQ4-48 V	TQ4H-48 V	48	36	4.8	8.3	5,760	400	57.6

2. 1 Coil latching

Part No.		Nominal voltage, V DC	Set voltage, V DC (max.)	Reset voltage, V DC (min.)	Nominal operating current, mA (±10%)	Coil resistance, Ω (±10%)	Nominal operating power, mW	Max. allowable voltage, V DC
Standard PC board terminal	Self-clinching terminal							
TQ4-L-3 V	TQ4H-L-3 V	3	2.25	2.25	66.6	45	200	4.5
TQ4-L-4.5 V	TQ4H-L-4.5 V	4.5	3.38	3.38	44.4	101.2	200	6.7
TQ4-L-5 V	TQ4H-L-5 V	5	3.75	3.75	40	125	200	7.5
TQ4-L-6 V	TQ4H-L-6 V	6	4.5	4.5	33.3	180	200	9
TQ4-L-9 V	TQ4H-L-9 V	9	6.75	6.75	22.2	405	200	13.5
TQ4-L-12 V	TQ4H-L-12 V	12	9	9	16.7	720	200	18
TQ4-L-24 V	TQ4H-L-24 V	24	18	18	8.3	2,880	200	36

3. 2 Coil latching

Part No.		Nominal voltage, V DC	Set voltage, V DC (max.)	Reset voltage, V DC (min.)	Nominal operating current, mA (±10%)	Coil resistance, Ω (±10%)	Nominal operating power, mW	Max. allowable voltage, V DC
Standard PC board terminal	Self-clinching terminal							
TQ4-L2-3 V	TQ4H-L2-3 V	3	2.25	2.25	133	22.5	400	4.5
TQ4-L2-4.5 V	TQ4H-L2-4.5 V	4.5	3.38	3.38	88.9	50.6	400	6.7
TQ4-L2-5 V	TQ4H-L2-5 V	5	3.75	3.75	80	62.5	400	7.5
TQ4-L2-6 V	TQ4H-L2-6 V	6	4.5	4.5	66.6	90	400	9
TQ4-L2-9 V	TQ4H-L2-9 V	9	6.75	6.75	44.4	202.5	400	13.5
TQ4-L2-12 V	TQ4H-L2-12 V	12	9	9	33.3	360	400	18
TQ4-L2-24 V	TQ4H-L2-24 V	24	18	18	16.7	1,440	400	36

Notes: 1. Specified value of the pick-up, drop-out, voltage is with the condition of square wave coil pulse.
2. Standard packing: Tube: 50 pcs.; Case: 1,000 pcs.
3. In case of 5 V transistor drive circuit, it is recommend to use 4.5 V type relay.
4. 1 coil latching and 2 coil latching types are also available by request. Please consult us for details.
5. AgPd stationary contact types available for high resistance against contact sticking. When ordering, please add suffix "–3" like TQ2-12V-3.

2. M.B.B. type

Single side stable

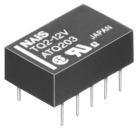
Part No.		Nominal voltage, V DC	Pick-up voltage, V DC (max.)	Drop-out voltage, V DC (min.)	Nominal operating current, mA (±10%)	Coil resistance, Ω (±10%)	Nominal operating power, mW	Max. allowable voltage, V DC
Standard PC board terminal	Self-clinching terminal							
TQ2-2M-3 V	TQ2H-2M-3 V	3	2.4	0.3	66.7	45	200	4.5
TQ2-2M-4.5 V	TQ2H-2M-4.5 V	4.5	3.6	0.45	44.4	101	200	6.7
TQ2-2M-5 V	TQ2H-2M-5 V	5	4	0.5	40	125	200	7.5
TQ2-2M-6 V	TQ2H-2M-6 V	6	4.8	0.6	33.3	180	200	9
TQ2-2M-9 V	TQ2H-2M-9 V	9	7.2	0.9	22.2	405	200	13.5
TQ2-2M-12 V	TQ2H-2M-12 V	12	9.6	1.2	16.7	720	200	18
TQ2-2M-24 V	TQ2H-2M-24 V	24	19.2	2.4	8.3	2,880	200	36

Notes: 1. Specified value of the pick-up, drop-out, set and reset voltage is with the condition of square wave coil pulse.
2. Standard packing: Tube: 50 pcs.; Case: 1,000 pcs.
3. In case of 5 V transistor drive circuit, it is recommend to use 4.5 V type relay.
4. AgPd stationary contact types available for high resistance against contact sticking. When ordering, please add suffix "–3" like TQ2-12V-3.

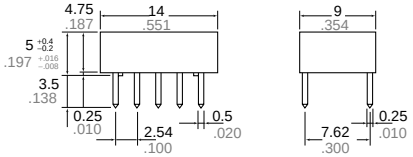
DIMENSIONS

mm inch

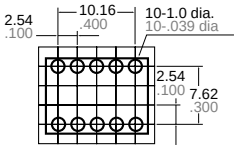
1) 2 Form C, 2 Form D



Standard PC board terminal

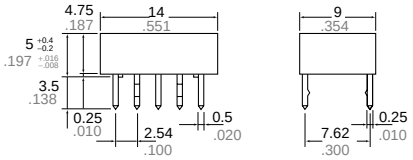


PC board pattern (Copper-side view)



Tolerance: ±0.1 ±.004

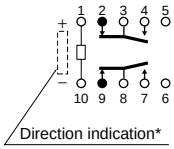
Self-clinching terminal



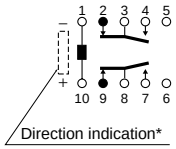
General tolerance: ±0.3 ±.012

Schematic (Bottom view)

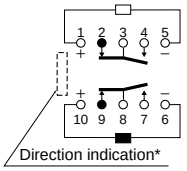
• Single side stable (Deenergized condition)



• 1-coil latching (Reset condition)

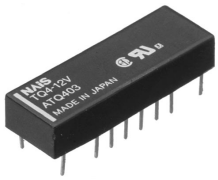


• 2-coil latching (Reset condition)

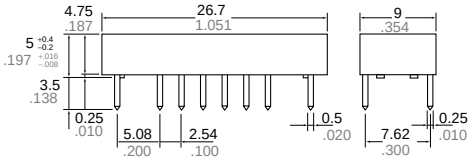


*Orientation stripe typical-located on top of relay

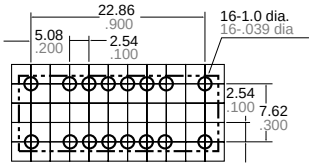
2) 4 Form C



Standard PC board terminal

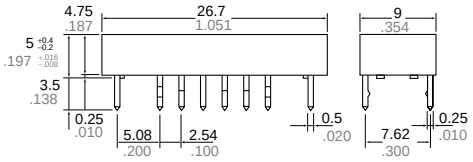


PC board pattern (Copper-side view)



Tolerance: ±0.1 ±.004

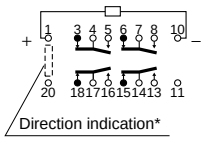
Self-clinching terminal



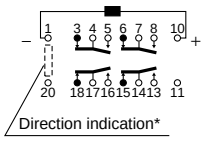
General tolerance: ±0.3 ±.012

Schematic (Bottom view)

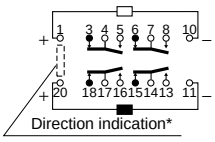
• Single side stable (Deenergized condition)



• 1-coil latching (Reset condition)



• 2-coil latching (Reset condition)

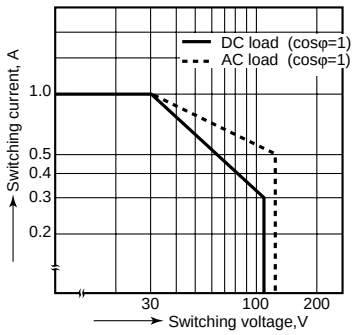


*Orientation stripe typical-located on top of relay

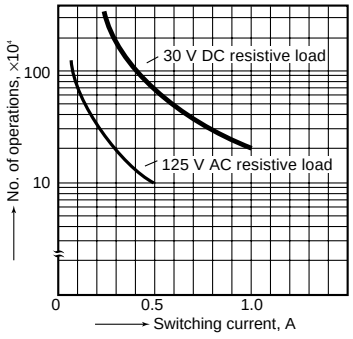
General tolerance: ±0.3 ±.012

REFERENCE DATA

1. Maximum switching capacity

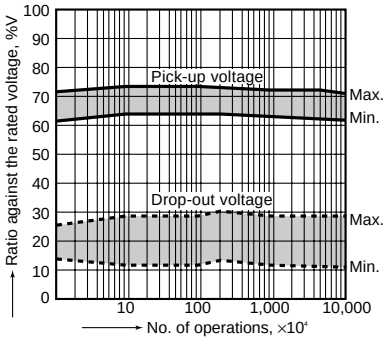


2. Life curve

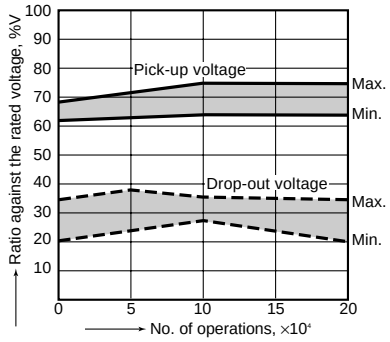


3. Mechanical life

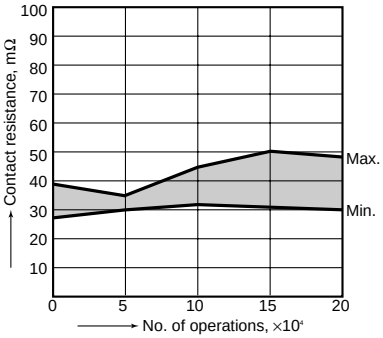
Tested sample: TQ2-12V, 10 pcs.



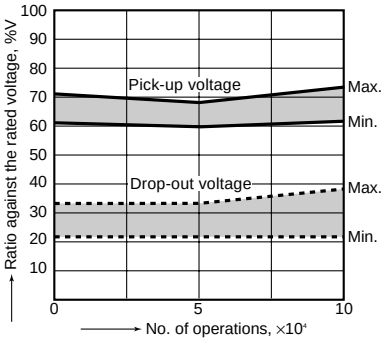
4.-(1) Electrical life (DC load)
Tested sample: TQ2-12V, 6 pcs.
Condition: 1 A 30 V DC resistive load, 20 cpm
Change of pick-up and drop-out voltage



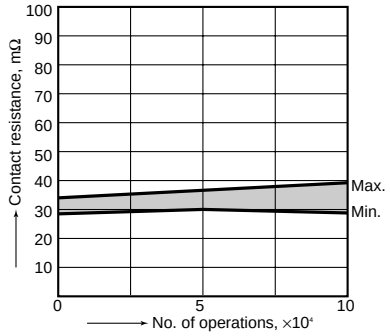
Change of contact resistance



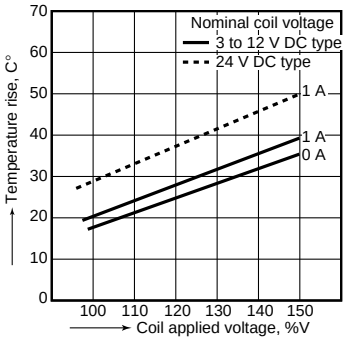
4.-(2) Electrical life (AC load)
Tested sample: TQ2-12V, 6 pcs.
Condition: 0.5 A 125 V AC resistive load, 20 cpm
Change of pick-up and drop-out voltage



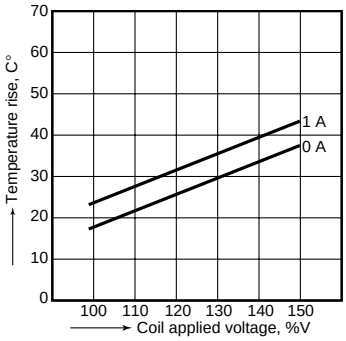
Change of contact resistance



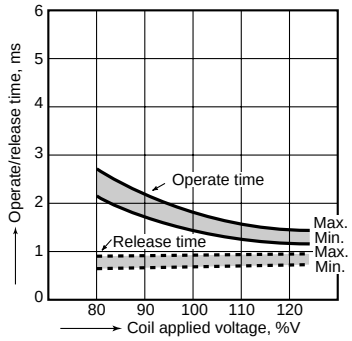
5.-(1) Coil temperature rise (2C)
Tested sample: TQ2-12V
Measured portion: Inside the coil
Ambient temperature: 30°C 86°F



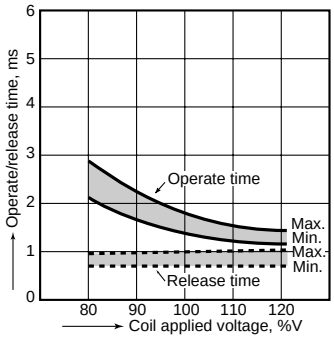
5.-(2) Coil temperature rise (4C)
Tested sample: TQ4-12V
Measured portion: Inside the coil
Ambient temperature: 30°C 86°F



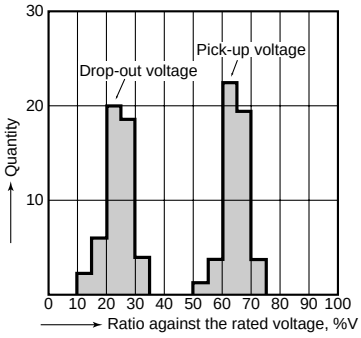
6.-(1) Operate/release time characteristics
Tested sample: TQ2-12V, 10 pcs.



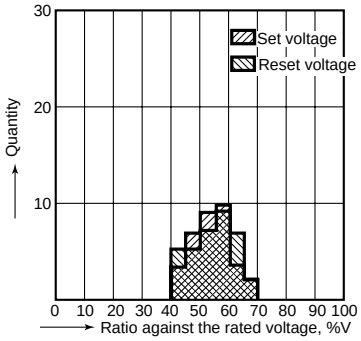
6.-(2) Operate/release time characteristics
Tested sample: TQ4-12V, 10 pcs.



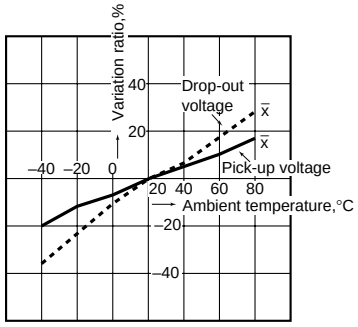
7. Distribution of pick-up and drop-out voltages
Tested sample: TQ2-12V, 50 pcs.



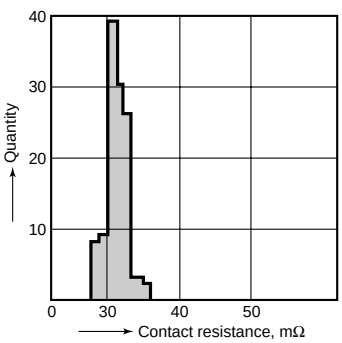
8. Distribution of set and reset voltage
Tested sample: TQ2-L2-12V, 35 pcs.



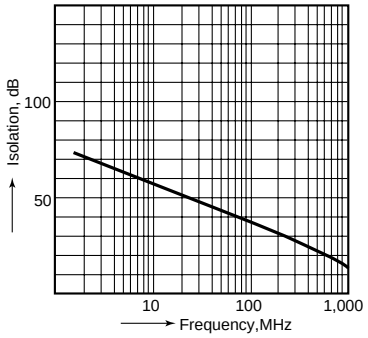
9. Ambient temperature characteristics
Tested sample: TQ2-12V, 5 pcs.



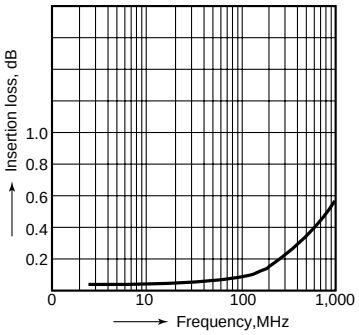
10. Distribution of contact resistance
Tested sample: TQ2-12V, 30 pcs. (30×4 contacts)



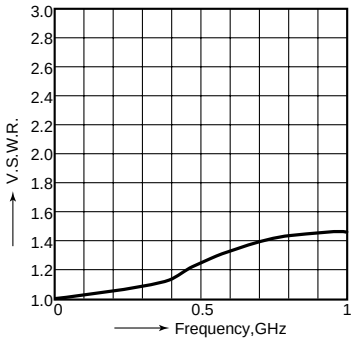
11.-(1) High-frequency characteristics
Isolation characteristics



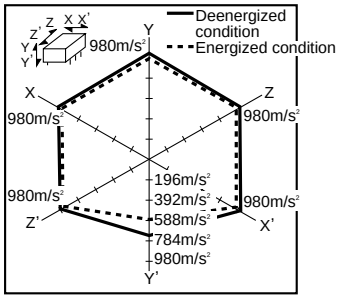
11.-(2) High-frequency characteristics
Insertion loss characteristics



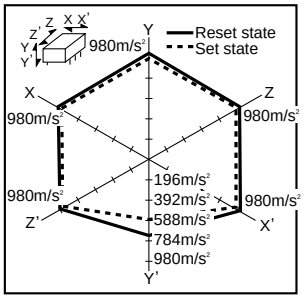
11.-(3) High-frequency characteristics
V.S.W.R.



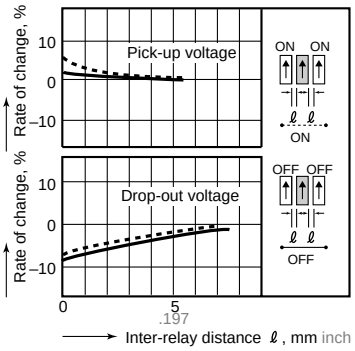
12.-(1) Malfunctional shock (single side stable)
Tested sample: TQ2-12V, 6 pcs.



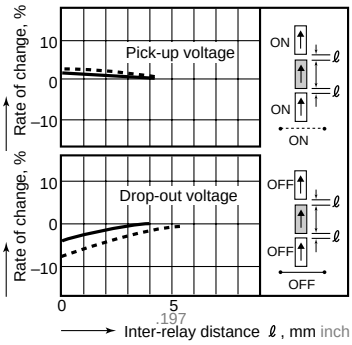
12.-(2) Malfunctional shock (latching)
Tested sample: TQ2-L-12V, 6 pcs.



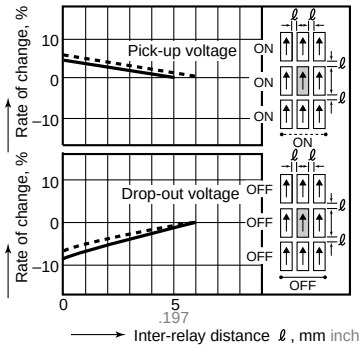
13.-(1) Influence of adjacent mounting



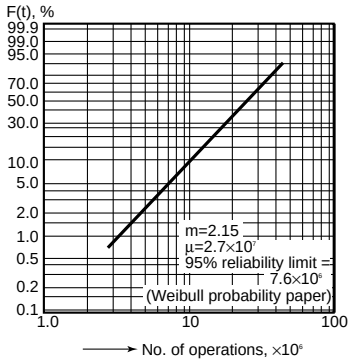
13.-(2) Influence of adjacent mounting



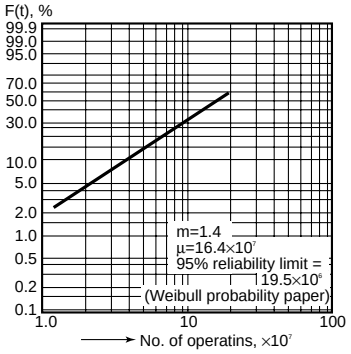
13.-(3) Influence of adjacent mounting



14.-(1) Contact reliability
(1 mA 5 V DC resistive load)
Tested sample: TQ2-12V
Condition: Detection level 10 Ω

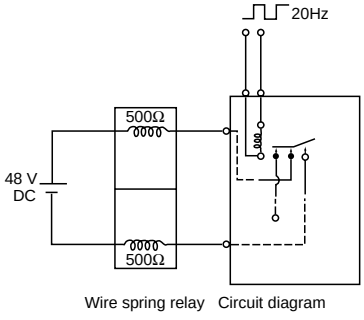


14.-(2) Contact reliability
(100 μA 5 V DC resistive load)
Tested sample: TQ2-12V
Condition: Detection level 100 Ω



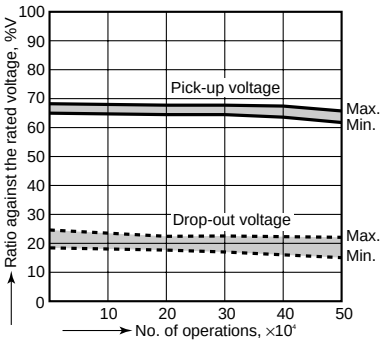
15. Actual load test (35 mA 48 V DC wire spring relay load)

Circuit

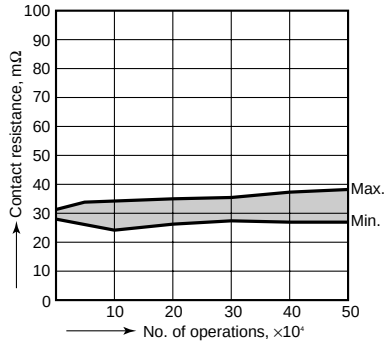


Wire spring relay Circuit diagram

Change of pick-up and drop-out voltage

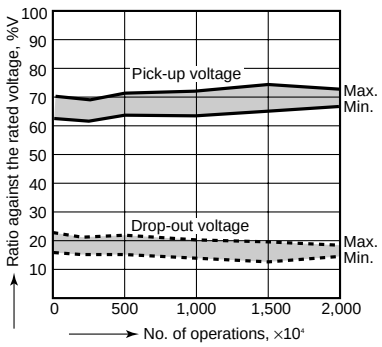


Change of contact resistance

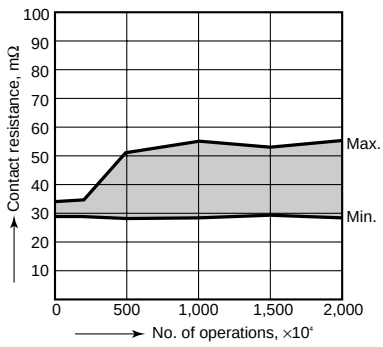


16. 0.1 A 53 V DC resistive load test

Change of pick-up and drop-out voltage



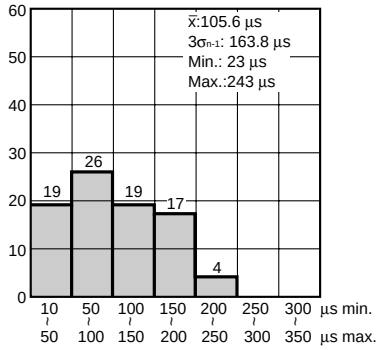
Change of contact resistance



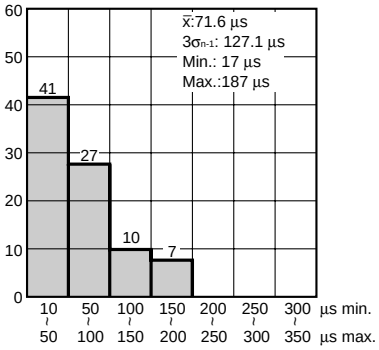
17.-(1) Distribution of M.B.B. time

Sample: TQ2-2M-5V, 85 pcs.

Terminal Nos. 2-3-4: ON



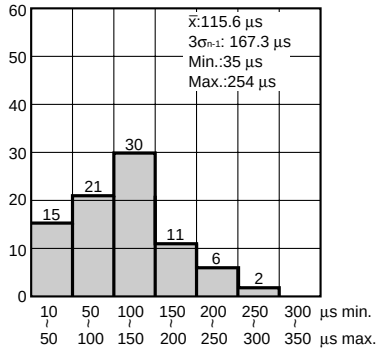
Terminal Nos. 2-3-4: OFF



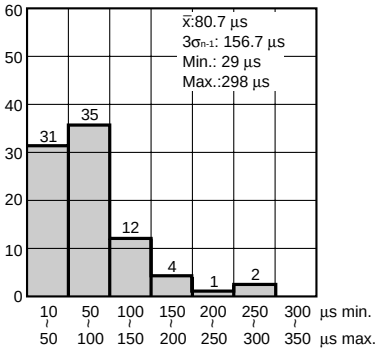
17.-(2) Distribution of M.B.B. time

Sample: TQ2-2M-5V, 85 pcs.

Terminal Nos. 7-8-9: ON



Terminal Nos. 7-8-9: OFF



For Cautions for Use, see Relay Technical Information

T series Cautions for Use

1. Coil operating power

Pure DC current should be applied to the coil. The wave form should be rectangular. If it includes ripple, the ripple factor should be less than 5%.

However, check it with the actual circuit since the characteristics may be slightly different.

The nominal operating voltage should be applied to the coil for more than 10 ms to set/reset the latching type relay.

2. Coil connection

When connecting coils, refer to the wiring diagram to prevent mis-operation or malfunction.

3. External magnetic field

Since T-Series relays are highly sensitive polarized relays, their characteristics will be affected by a strong external magnetic field.

Avoid using the relay under that conditions.

4. Conditions for operation, transport and storage

1) Ambient temperature, humidity, and atmospheric pressure during usage, transport, and storage of the relay:

TX(-SMD)/TX-D(-SMD)/TQ-SMD

(1) Temperature:

–40 to +85°C –40 to +185°F.

The temperature range is –40 to +70°C –40 to +158°F for the packaged relay.

TX-S(-SMD)

(1) Temperature:

–40 to +70°C –40 to +158°F. for the package/non-package relay.

TQ/TF/TN/TK

(1) Temperature: –40 to +70°C –40 to +158°F

The temperature range is –40 to +60°C –40 to +140°F for the packaged relay.

(2) Humidity: 5 to 85% R.H.

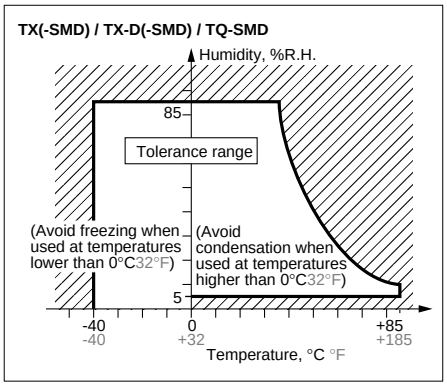
(Avoid freezing and condensation.)

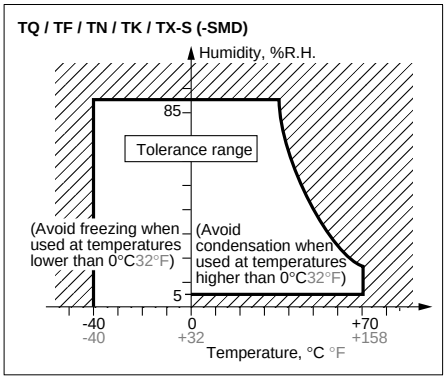
The humidity range varies with the temperature.

Use within the range indicated in the graph below.

(3) Atmospheric pressure: 86 to 106 kPa

Temperature and humidity range for usage,transport, and storage:





2) Condensation

Condensation forms when there is a sudden change in temperature under high temperature, high humidity conditions. Condensation will cause deterioration of the relay insulation.

3) Freezing

Condensation or other moisture may freeze on the relay when the temperature is lower than 0°C 32°F.

This causes problems such as sticking of movable parts or operational time lags.

4) Low temperature, low humidity environments

The plastic becomes brittle if the relay is exposed to a low temperature, low humidity environment for long periods of time.

5. M.B.B. contact relays

A small OFF time may be generated by the contact bounce during contact switching. Check the actual circuit carefully.

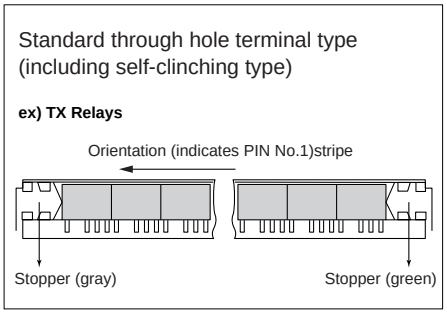
If the relay is dropped accidentally, check the appearance and characteristics including M.B.B. time before use.

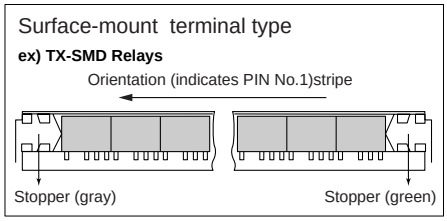
6. Packing style

1) Tube orientation for both standard through hole terminal type (including self-clinching type) and surface-mount terminal type.

The relay is packed in a tube with the relay orientation mark on the left side, as shown in the figure below.

Take note of the relay orientation when mounting relays on the printed circuit board.





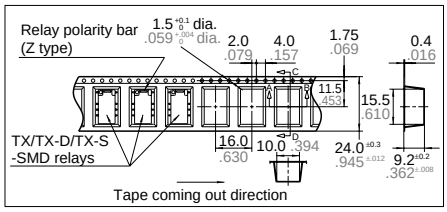
(2) Tape and reel packing (surface-mount terminal type)

(1) Tape dimensions

1. TX/TX-D/TX-S-SMD Relays

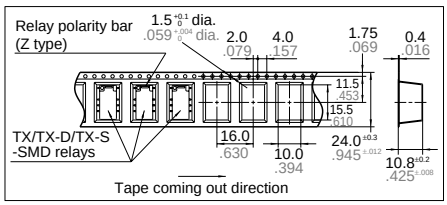
(i) SA type

mm inch



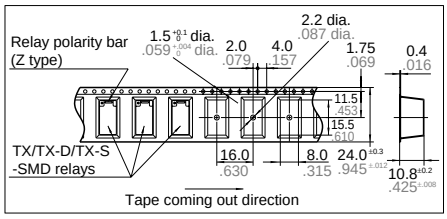
(ii) SL type

mm inch



(iii) SS type

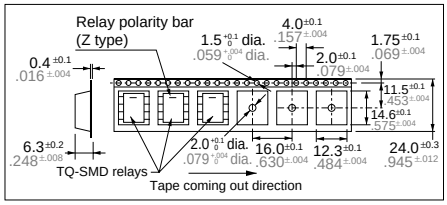
mm inch



2. TQ-SMD Relays

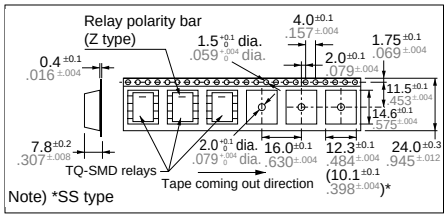
(i) SA type

mm inch



(ii) SL, SS type

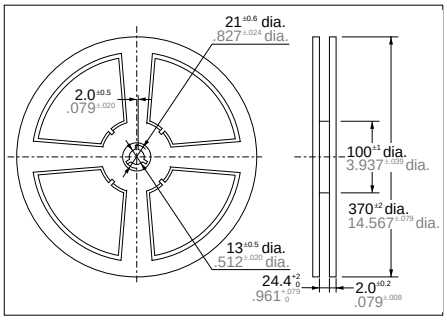
mm inch



(2) Dimensions of plastic reel

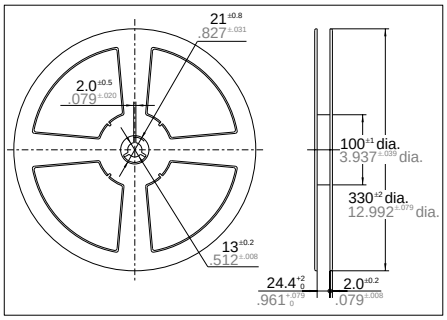
(i) TX/TX-D/TX-S-SMD Relays

mm inch



(ii) TQ-SMD Relays

mm inch



7. Automatic insertion

To maintain the internal function of the relay, the chucking pressure should not exceed the values below.

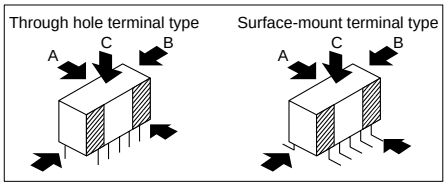
1) TX(-SMD)/TX-D(-SMD)/TQ/TF

Chucking pressure in the direction A:
4.9 N {500 g}or less

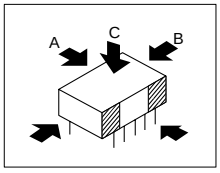
Chucking pressure in the direction B:
9.8 N {1 kg}or less

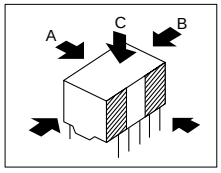
Chucking pressure in the direction C:
9.8 N {1 kg}or less

TX(-SMD)/TX-D(-SMD)/TX-S(-SMD)



TQ TF





Please chuck the ▨ portion.

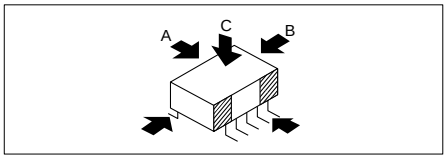
Avoid chucking the center of the relay.

2) TQ-SMD

Chucking pressure in the direction A:
9.8 N {1 kg}or less

Chucking pressure in the direction B:
9.8 N {1 kg}or less

Mountimg pressure in the direction C:
9.8 N {1 kg}or less



Please chuck the ▨ portion.

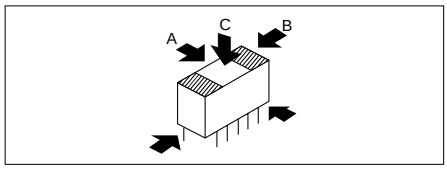
Avoid chucking the center of the relay.

3) TN

Chucking pressure in the direction A:
9.8 N {1 kg}or less

Chucking pressure in the direction B:
9.8 N {1 kg}or less

Chucking pressure in the direction C:
4.9 N {500 g}or less



Please chuck the ▨ portion.

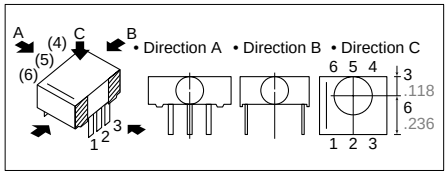
Avoid chucking the center of the relay.

4) TK

Chucking pressure* in the direction A:
9.8 N {1 kg}or less

Chucking pressure* in the direction B:
29.4 N {3 kg}or less

Chucking pressure* in the direction C:
9.8 N {1 kg}or less



Please chuck the ▨ portion.

Avoid chucking the center of the relay.

*Value of chucking pressure is shown by the value of weight pressed on the portion(4 mm dia.)

8. Soldering

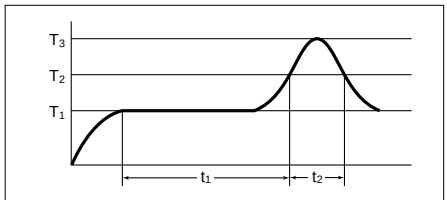
1) Preheat according to the following conditions.

Temperature	100°C 212°F or less
Time	Within approx. 1 minute

When soldering standard PC board terminals or self-clinching terminals, soldering should be done at 250°C 482°F within 5 sec.

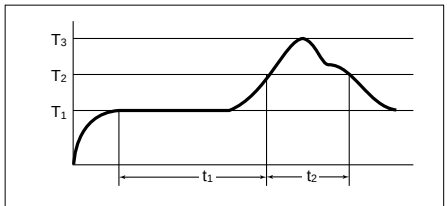
2) When soldering surface-mount terminals, the following conditions are recommended.

(1) IR (Infrared reflow) soldering method



T_1 = 155°C to 165°C 311°F to 329°F t_1 = 120 sec. or less
T_2 = 180°C to 200°C 356°F to 392°F t_2 = 30 sec. or less
T_3 = 245°C 473°F or less

(2) Vapor phase soldering method



T_1 =90°C to 100°C 194°F to 212°F t_1 = 90 sec. to 120 sec.
T_2 =180°C to 200°C 356°F to 392°F t_2 = 60 sec. or less
T_3 =215°C 419°F or less

(3) Soldering iron method

Tip temperature: 280°C to 300°C 536°F to 572°C

Wattage: 30 to 60 W

Soldering time: within 5 sec.

(4) Other soldering methods

Check mounting conditions before using other soldering methods (hot-air, hot plate, pulse heater, etc.).

Remarks

The temperature profile indicates the temperature of the soldered terminal on the surface of the PC board.

The ambient temperature may increase excessively.

Check the temperature under mounting conditions.

The conditions for the infrared reflow soldering apply when preheating using the VPS method.

9. Cleaning

In automatic cleaning, cleaning with the boiling method is recommended. Avoid ultrasonic cleaning which subject the relay to high frequency vibrations. It may cause the contacts to stick.

It is recommended that a fluorinated hydrocarbon or other alcoholic solvents be used.

10. Others

1) If in error the relay has been dropped, the appearance and characteristics should be checked before use without fail.

2) The cycle lifetime is defined under the standard test condition specified in the JIS* C 5442-1986 standard (temperature 15 to 35°C 59 to 95°F , humidity 25 to 85%). Check this with the real device as it is affected by coil driving circuit, load type, activation frequency, activation phase,ambient conditions and other factors.

3) For secure operations, the voltage applied to the coil should be nominal voltage. In addition, please note that pick-up and drop-out voltage will vary according to the ambient temperature and operation conditions.

4) Latching relays are shipped from the factory in the reset state. A shock to the relay during shipping or installation may cause it to change to the set state. Therefore, it is recommended that the relay be used in a circuit which initializes the relay to the required state (set or reset) whenever the power is turned on.

5) Check the ambient conditions when storing or transporting the relays and devices containing the relays. Freezing or condensation may occur in the relay, causing functional damage. Avoid subjecting the relays to heavy loads, or strong vibration and shocks.

*Japanese Industrial Standards